



	Type	Factory & Fabrication Cut-off	S/Section
	JE0 A	T 000001 to T 012376	64
	JE0 D	T 000001 to T 000781	64
	JE0 E	T 000001 to T 013953	64
	JE0 H	T 000001 to T 000772	64

64 DOOR SILL PRIMARY SEAL

Other sub-sections concerned : 08

- Engine : XXX
 - Gearbox : XXX
- Basic manual : M.R. 316 Section 64

CUSTOMER COMPLAINT

- Feet are sprayed with water when opening a front door if the vehicle has been parked on a slope and following heavy rainfall.

POSSIBLE CAUSE

- Water accumulating between the door seal and the door sill seal is not draining away.

CLAIM COMPLETION AND CODING

- Destination of removed parts :**
- As per Warranty Policy and Procedures Manual.

New NITG Code :	FLH door	K332
	FRH door	K331

Old NITG Code :	FLH door	6321
	FRH door	6321

Supplier Code : J28

Customer Complaint Code : 4A

Operation Code : 5999

Time allowed : 0.2 hours

The repair methods given by the manufacturer in this document are based on the technical specifications current when it was prepared.

The methods may be modified as a result of changes by the manufacturer in the production of the various component units and accessories from which his vehicles are constructed".

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Door sill primary seal

AFTER SALES SOLUTION

Operation to be carried out :

- Drill an **8 mm** diameter hole in the lip of the left and righthand side seals.

Vehicles concerned :

- See vehicle types and ranges on title page.

When to take action :

- Upon receipt of a customer complaint.

Parts required :

- None.

Tooling required :

- **8 mm** diameter punch or hollow punch FACOM 245-J1 or equivalent.
- Block of wood **18 mm** thick.

Description of operation :

On each of the front door entries :

- mark the area to be drilled on the moulded seal at the lower section of the sill primary seal (**Fig. 1**),
- lift the lip of the seal and fit the **18 mm** thick block of wood under this lip in the drilling area. Drill the lip, remove the block of wood and check the condition of the hole (**Fig. 2**).

This hole will allow any water trapped between the primary and secondary seals to escape (**Fig. 3**).

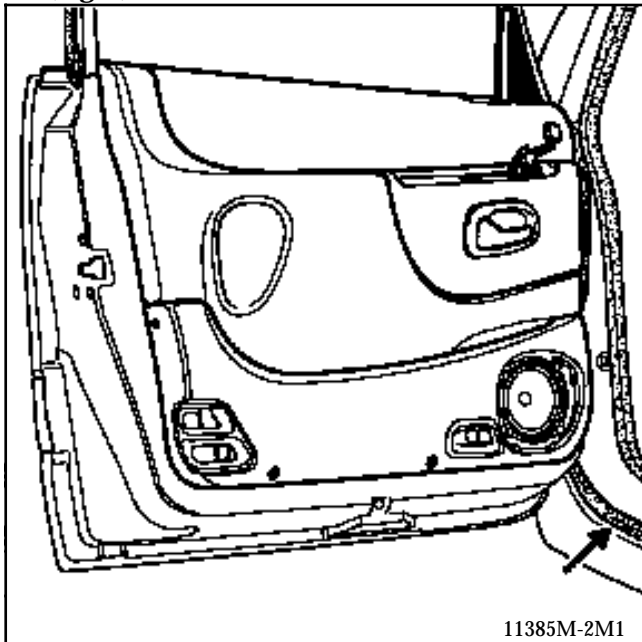


Fig. 1

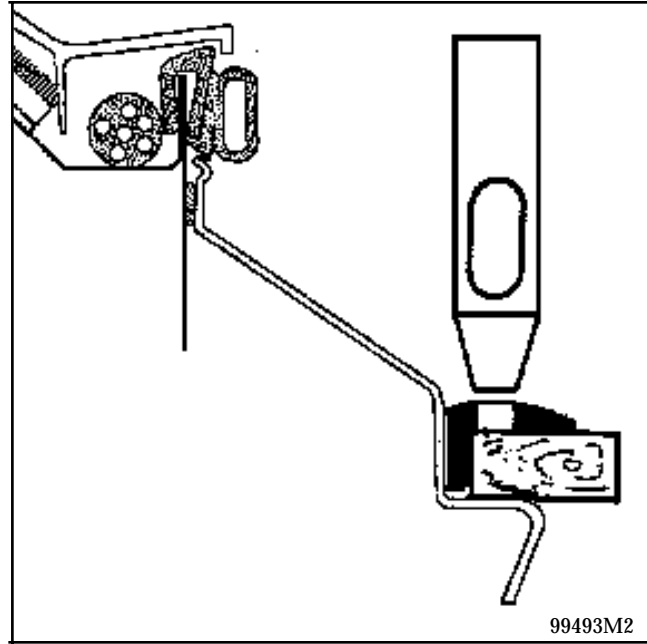


Fig. 2

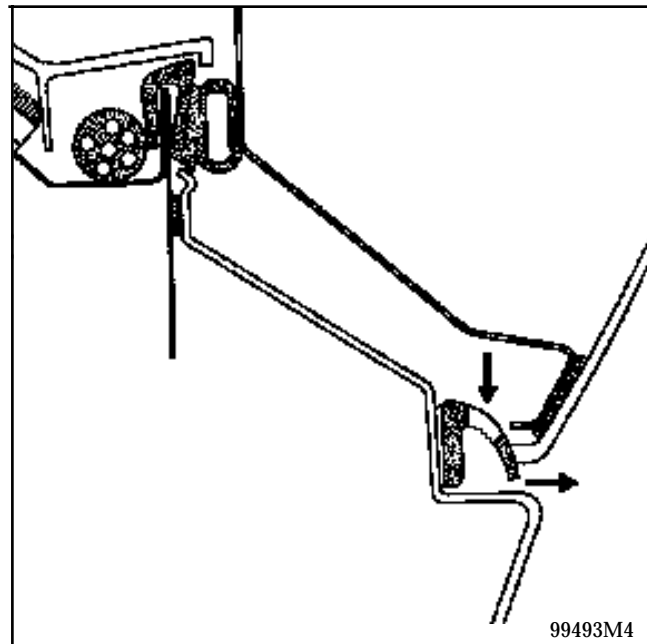


Fig. 3