



# RENAULT Espace

Types

S/Section

X 11 X

90

X 63 X

90

90

## MATRA PAINT PRODUCT CHANGES

Basic Manual :

MR 601 Espace

### MATRA PAINT KIT MODIFICATIONS

#### CREATION of THREE NEW VERILAC MONOCOMPOSITE PAINT KITS

#### REMINDER OF NT 364A:

##### 1. LACQUER NO LONGER INCLUDED in the VERILAC PAINT KITS

##### 2. CREATION of a DUPONT LACQUER KIT

Improvement in the quality of applying the lacquer in After Sales,  
by using original fit lacquer DUPONT RK 69074  
on all MATRA base coats (Verilac and Dupont)

DUCO PAINT KITS remain UNCHANGED

#### Composition of the new VERILAC MONOCOMPOSITE paint kits

- Base coat: 1.0 litre container
- Dilutant D4120: 2 0.250Kg containers
- Blue pictographic instruction leaflet

Shelf life unchanged : 1 year

repair methods given by the manufacturer in this document are based on the  
nical specifications current when it was prepared.

methods may be modified as a result of changes by the manufacturer in the  
duction of the various component units and accessories from which his vehicles  
constructed".

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# PAINT

## Paint and Lacquer Kit Part Numbers

90

### THREE NEW VERILAC KITS: Monocomposite Base coat without Lacquer

RENAULT CODES	COLOURS	NEW PART NUMBERS	PART NUMBERS CANCELLED
571	APACHE RED	6025 171 388	6025 171 314
591	AMAZON GREEN	6025 171 387	6025 171 316
262	PLUTONIUM GREY	6025 171 386	6025 171 326

### VERILAC KITS: Bi-composite Base coat without Lacquer

RENAULT CODES	COLOURS	NEW PART NUMBERS	PART NUMBERS CANCELLED
704	PIMENTO RED	6025 171 313	6025 071 229
909	MOSS GREEN	6025 171 315	6025 071 258
647	TITIAN GREY	6025 171 317	6025 071 233
742	CORNALINE RED	6025 171 318	6025 071 234
662	CARBON GREY	6025 171 319	6025 071 237
436	SIDERAL BLUE	6025 171 320	6025 071 236
707	METEOR RED	6025 171 321	6025 071 238
437	MANCHURIAN BLUE	6025 171 322	6025 071 240
988	EMERALD GREEN	6025 171 323	6025 071 241
712	VESUVIUS RED	6025 171 324	6025 071 242
609	AMBER GREY	6025 171 325	6025 071 243
590	PETROL	6025 171 327	6025 170 425

### KITS UNCHANGED

RENAULT CODES	COLOURS	PART NUMBERS UNCHANGED	
329/379	ARCTIC WHITE	6025 071 211	VERILAC
540	CHINA BLUE	6025 170 417	DUCO Basecoat
541	MANDARIN BLUE	6025 170 420	DUCO Basecoat
546	IMPERIAL BLUE	6025 171 132	DUCO Basecoat
560	RAFALE GREY 1	6025 170 426	DUCO Basecoat
560	RAFALE GREY 2	6025 170 730	DUCO Basecoat
564	MERCURY GREY	6025 170 762	DUCO Basecoat
565	PEARL GREY	6025 170 769	DUCO Basecoat
574	MALAGA RED	6025 170 419	DUCO Basecoat
576	AMBER	6025 170 763	DUCO Basecoat
577	AMETHYST	6025 170 764	DUCO Basecoat
578	RUBY RED	6025 170 765	DUCO Basecoat
593	PEARLISED GREEN	6025 170 418	DUCO Basecoat
596	OTTOMAN GREEN	6025 170 766	DUCO Basecoat
597	ILLUSION GREEN	6025 171 082	DUCO Basecoat

DUPONT RK 69074 LACQUER to be USED on all MATRA KITS : 6025 171 312

## TECHNICAL SPECIFICATIONS

-	Base	:	Acrylic
-	Density	:	1 to 1.1 depending on colour
-	Contents	:	1 litre
-	Flash point	:	-5°C
-	Shelf life	:	1 year in new container

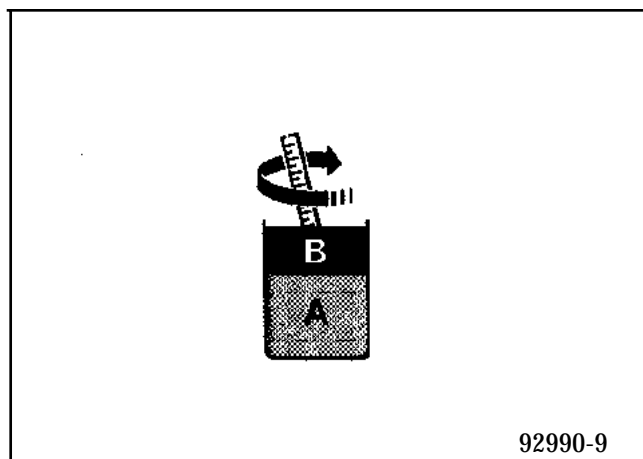
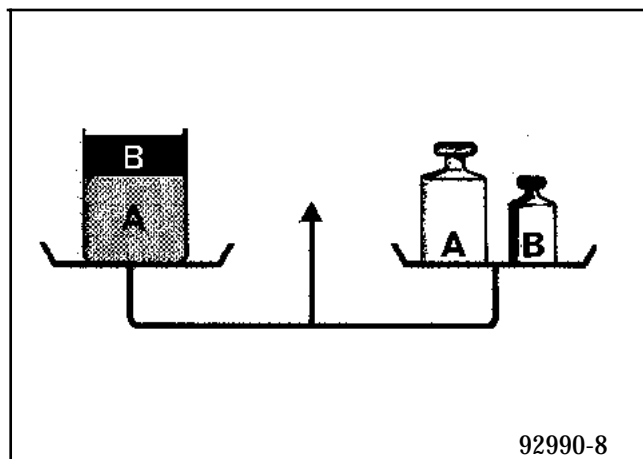
## PREPARATION OF CLEAR LACQUER BASE COAT

Mix well before use.

Prepare in weight :

-	Lacquer	:	2 parts (A)
-	Dilutant D4120	:	1 part (B)

Well mix both ingredients together.



**Application viscosity :**

- 18 to 19 seconds in an AFNOR n° 4 cup at 20°C

**Usable duration of mixture :**

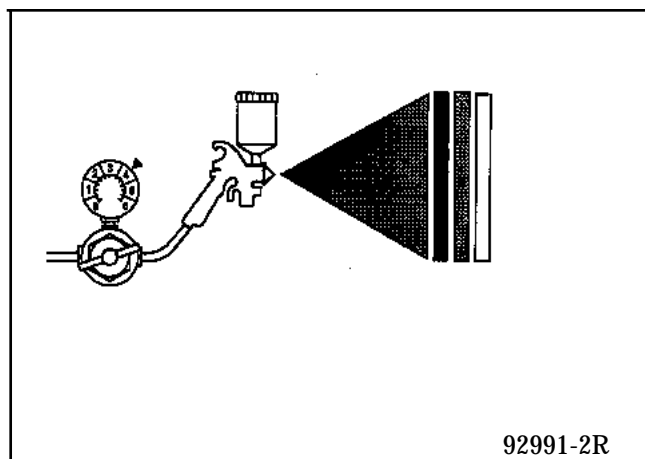
- 2 hours at 20°C

**SPRAYING**

- Gravity gun : 1.4 mm dia. nozzle.
- Suction gun : 1.8mm dia. nozzle.
- Pressure : 4 bars
- Spraying distance : 20 cm from support

**APPLICATION**

- 2 to 3 normal coats.



**WAIT 5 minutes BEFORE BAKING**

**RECOMMENDATION:**

Wash the spray gun as soon as possible after use  
using a cleaning dilutant.