



RENAULT Espace

Types

S/Section

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X 63 X

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MATRA PAINT PRODUCT CHANGES

Basic manual :

MR 601 Espace

MODIFICATION of MATRA PAINT KITS

1. Lacquer no longer included in the VERILAC PAINT KITS

2. CREATION of a DUPONT LACQUER KIT

**Improvement in the quality of applying the lacquer in After Sales,
by using original fit lacquer DUPONT RK 69074
on all MATRA base coats (Verilac and Dupont)**

DUCO PAINT KITS remain UNCHANGED

Composition of the new VERILAC kits

- Base coat: 0.8Kg container
- DU656 hardener: 0.225Kg container
- Dilutant D4200: 1 can 0.400Kg
- Pictographic application instruction leaflet.

Shelf life unchanged : 1 year

Composition of the new DUPONT kit, Part Number 6025 171 312 :

- RK 69074 lacquer: 1.0 litre container
- AK 260 hardener: 0.3 litre container
- Pictographic application instruction leaflet.

Shelf life unchanged : 1 year

The repair methods given by the manufacturer in this document are based on the technical specifications current when it was prepared.

The methods may be modified as a result of changes by the manufacturer in the production of the various component units and accessories from which his vehicles are constructed".

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PAINT

Paint Kit Part Numbers

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VERILAC PAINT KIT CHANGES - Base without lacquer

RENAULT CODES	COLOURS	NEW PART Nos	CANCELLED PART Nos
704	PIMENTO RED	6025 171 313	6025 071 229
571	APACHE RED	6025 171 314	6025 170 424
909	MOSS GREEN	6025 171 315	6025 071 258
591	AMAZON GREEN	6025 171 316	6025 170 423
647	TITANIUM GREY	6025 171 317	6025 071 233
742	CORNALINE RED	6025 171 318	6025 071 234
662	CARBON GREY	6025 171 319	6025 071 237
436	SIDERAL BLUE	6025 171 320	6025 071 236
707	METEOR RED	6025 171 321	6025 071 238
437	MANCHURIAN BLUE	6025 171 322	6025 071 240
988	EMERALD GREEN	6025 171 323	6025 071 241
712	VESUVIUS RED	6025 171 324	6025 071 242
609	AMBER GREY	6025 171 325	6025 071 243
262	PLUTONIUM	6025 171 326	6025 071 257
590	PETROL	6025 171 327	6025 170 425

KITS UNCHANGED

RENAULT CODES	COLOURS	UNCHANGED PART Nos	
329/379	ARCTIC WHITE	6025 071 211	VERILAC
540	CHINA BLUE	6025 170 417	DUCO Basecoat
541	MANDARIN BLUE	6025 170 420	DUCO Basecoat
546	IMPERIAL BLUE	6025 171 132	DUCO Basecoat
560	RAFALE GREY 1	6025 170 426	DUCO Basecoat
560	RAFALE GREY 2	6025 170 730	DUCO Basecoat
564	MERCURY GREY	6025 170 762	DUCO Basecoat
565	PEARL GREY	6025 071 769	DUCO Basecoat
574	MALAGA RED	6025 170 419	DUCO Basecoat
576	AMBRE	6025 170 763	DUCO Basecoat
577	AMETHYST	6025 170 764	DUCO Basecoat
578	RUBY RED	6025 170 765	DUCO Basecoat
593	PEARLISED GREEN	6025 170 418	DUCO Basecoat
596	OTTOMAN GREEN	6025 170 766	DUCO Basecoat
597	ILLUSION GREEN	6025 171 082	DUCO Basecoat

DUPONT RK 69074 LACQUER to be USED on all MATRA PAINT KITS : 6025 171 312

TECHNICAL SPECIFICATIONS

- | | | | |
|---|---------------------|---|--------------------------|
| - | Base | : | Polyurethane |
| - | Density | : | 0.965 |
| - | Contents | : | 1 litre |
| - | Flash point | : | 25°C |
| - | Lacquer shelf life | : | 2 years in new container |
| - | Hardener shelf life | : | 1 year in new container |

LACQUER PREPARATION

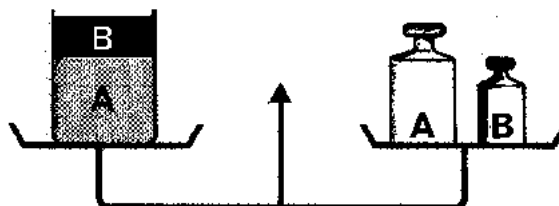
Mix well before use.



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Prepare in weight :

- | | | | |
|---|-----------------|---|-------------|
| - | Clear lacquer | : | 3 parts (A) |
| - | AK 260 hardener | : | 1 part (B) |



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Well mix both ingredients together.



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TECHNICAL CARD

New clear Lacquer RK - 69074 DUPONT

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Application viscosity :

- 17 to 19 second in an AFNOR n° 4 cup at 20°C

Usable duration of mixture :

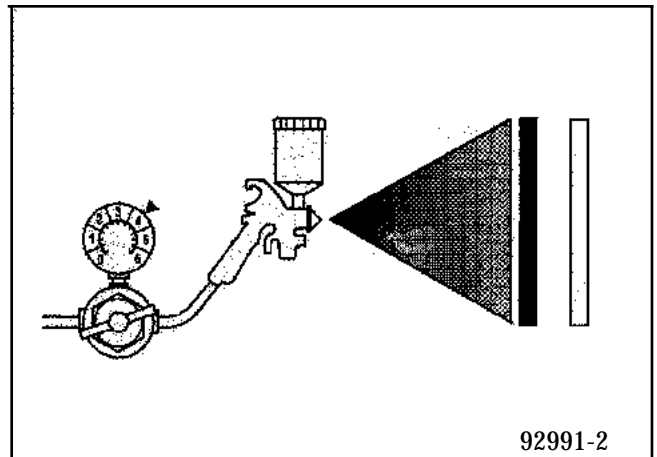
- 2 hours at 20°C

SPRAYING

- Gravity gun : 1.4 mm dia. nozzle.
- Suction gun : 1.8mm dia nozzle.
- Pressure : 4 bars on manometer
- Spraying distance : 20 to 25cm from support

APPLICATION

- 1 normal coat
- 1 damp coat at 10 minute interval



WAIT 10 minutes BEFORE BAKING

DRYING TIMES

In oven :

- 30 minutes after temperature stabilisation at 60°C

Open air : at 20°C

- Dry enough to resist dust adherence : 45 minutes
- Dry enough to assemble : 6 hours
- Dry enough to affix adhesive tape : 9 hours

RECOMMENDATION:

Clean the spray gun as soon as possible after use with a dilutant cleaning agent.

